







Basic Design Concept



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Measuring the difference between using Continuous and Discrete controllers



Fig. 7. Measuring the difference between using continuous and discrete controllers.



Given

- A process G_p(s)
- A sensor H(s)
- A presumably well designed analog controller G_c(s)

Find

 A digital controller D(z) which produces closed-loop behavior similar to the analog system both in the time and frequency domains

Problem Formulation Feng-Li Lian @ 2019 DCS35-DelayCompensation-11 • Solutions: • Analog control design followed by controller discretization • More convenient • Deal with sampling time T at the final phase • Direct digital control design

- To enhance the performance by the first method
 - Add a pole-zero pair in the z-plane
 - To compensate for the low-frequencies and mid-frequencies phase and gain response effects contributed by ZOH





• The ZOH transfer function:

$$\frac{1 - e^{-sT}}{s} \approx \frac{T}{1 + \frac{sT}{2}}$$

1st-order Pade approximation

Tustin transformation

• The characteristic polynomial

 $\Rightarrow \left. \frac{T}{1 + \frac{sT}{2}} \right|_{s = \frac{2}{m} \frac{z-1}{z-1}} = \frac{T}{2} \frac{z+1}{z}$

$$1 + \left(\frac{2z}{z+1}\right) \frac{D'(z)}{z+1} (1-z^{-1}) \mathcal{Z}\left\{\frac{G_p(s)}{s}\right\} = 0$$

D'(z): any discretized D(s)

Pole-Zero Compensation

A pole-zero compensation for delay:

• IF the proposed compensation causes instability a modified ZOH compensation

$$C'(z) = \frac{2(z-\varepsilon)}{z+1-2\varepsilon}$$

• The characteristic polynomial

$$1 + \left(\frac{2(z-\varepsilon)}{z+1-2\varepsilon}\right) D'(z) (1-z^{-1}) \mathcal{Z}\left\{\frac{G_p(s)}{s}\right\} = 0$$





z+1

2z

z+1

2z

z+1

2(z-0.2)

(z + 0.6)

z = 0.9990

0.0150z - 0.0100

z = 0.9950

0.0174z - 0.0075

z = 0.9900

0.0174z - 0.0075

z = 0.9900

| Unstable

Unstable

 $T \simeq 0.05 \ s$

T = 0.1 s

T = 0.1 s

 $z^2 + 0.0010z - 0.9990$

 $0.0299z^2 - 0.0200z$

 $\overline{z^2 + 0.0050z - 0.9950}$

 $0.0348z^2 - 0.0150z$

 $z^2 + 0.0100z - 0.9900$

 $0.0348z^2 - 0.0219z + 0.0030$

 $z^2 - 0.3900z - 0.5940$

Unstable















 $G_c(s) = 2940 \frac{(s+29.4)}{(s+294)^2}$

T = 0.03s

$$\Rightarrow D'(z) = \frac{1.8958z^2 + 1.1685z - 0.7273}{z^2 + 1.1653z + 0.3395}$$

With the ZOH compensation of $\frac{2z}{z+1}$

$$\Rightarrow D(z) = \frac{3.7916z^3 + 2.3369z^2 - 1.4546z}{z^3 + 2.1653z^2 + 1.5047z + 0.3395}$$













1.5

Time (s)

2

Fig. 8. Closed-loop step response of Example (d). T = 0.15 s.

0

0.5

2.5

3